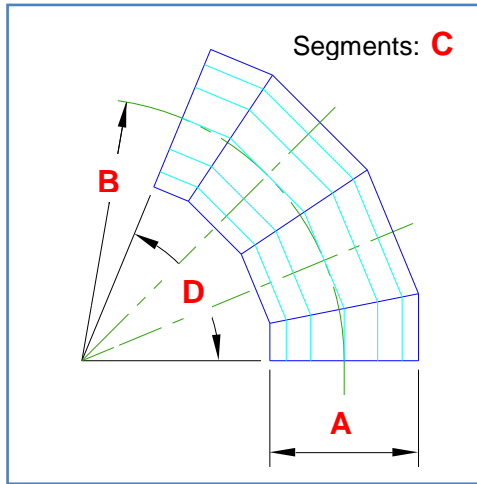





Client Name:		Contact Phone:
Date:	This item ID:	References PO No:
Authorised by:		Signature:.
Purchase order to show quantities and date required. PO to reference This Item ID		

<h2 style="margin: 0;">Segmented Bend - Angle</h2> <p style="margin: 0;">A Segmented Bend formed by cylindrical segments. The angle is fixed at 90 degrees</p>	
--	---



Dimension	Description	Your dimension
A	<i>Pipe Diameter</i>	
B	<i>Bend Radius</i>	
C	<i>Number of segments</i>	
D	<i>Bend Angle</i>	

Units of measure (mm, m, inch, etc):				
My dimensions are measured at the (tick one) :		Inside 	Mean 	Outside 
Material Type:		Material Thickness:		

ALL information in this document must be completed to produce a pattern.
 For further information contact details are at www.plate-n-sheet.com.au.

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Date:	This item ID:	References PO No:
Authorised by:		Signature::
Purchase order to show quantities and date required. PO to reference This Item ID		

Lap Details				
Are overlap allowances to be added to pattern?:		YES <input type="radio"/>	NO (butt joined) <input type="radio"/>	
If YES complete table below				
	Lap Number	Lap size	Notch Angle	
	Lap 1			
	Lap 2:			
	Lap 3:			
	Lap 4:			
If corners are notched (as shown above) complete Notch Angle column. For example, No notch = 0 or blank, as shown = 90				

Other Settings			
Number of press lines		Number divisible by 4 (default = 24)	
Number of equal segments		Pattern can be full or broken into equal radial segments (default = 1).	
Join Options (Tick one):			
	One seam - Staggered inside and outside of bend.		One seam - Seam on INSIDE of bend.
	One seam - Seam on same side of bend.		One seam - Seam on OUTSIDE of bend.
	One seam - Staggered on sides of bend.		
	Two seams - on both sides of bend.		Two seams - Seam on inside and outside of bend.

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