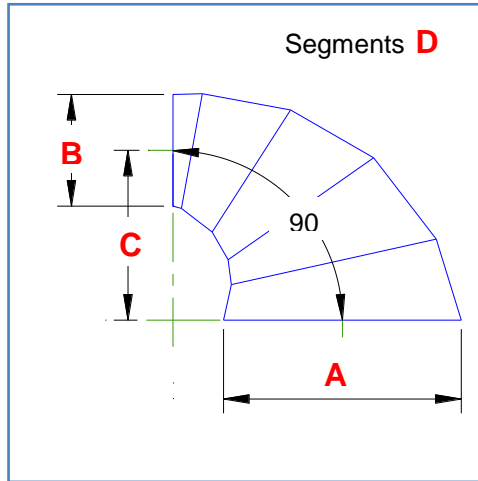|		
Client Name:		Contact Phone:
Date:	This item ID:	References PO No:
Authorised by:		Signature::
Purchase order to show quantities and date required. PO to reference This Item ID		

Segmented Bend Tapered- 90

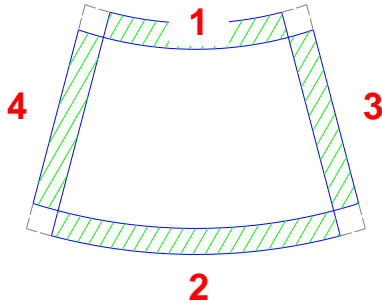A Segmented Bend formed by conical segments. The angle is fixed at 90 degrees

Segments **D**

B

C

90

A

Dimension	Description	Your dimension
A	*Base Diameter*	
B	*Top Diameter*	
C	*Bend Radius*	
D	*Number of segments*	
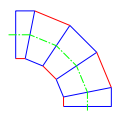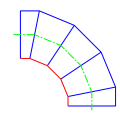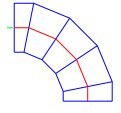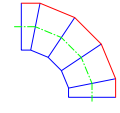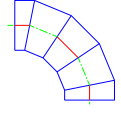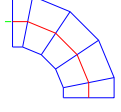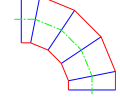
Units of measure (mm, m, inch, etc):				
My dimensions are measured at the *(tick one)* **:**		**Inside** ◯	**Mean** ◯	**Outside** ◯
Material Type:		**Material Thickness:**		

ALL information in this document must be completed to produce a pattern.
For further information contact details are at www.plate-n-sheet.com.au.

Client Name:		Contact Phone:
Date:	This item ID:	References PO No:
Authorised by:		Signature::
Purchase order to show quantities and date required. PO to reference This Item ID		

Lap Details

Are overlap allowances to be added to pattern?:	**YES**	**NO** (butt joined)

If YES complete table below

	Lap Number	Lap size	Notch Angle	
	Lap 1			
	Lap 2:			
	Lap 3:			
	Lap 4:			

If corners are notched (as shown above) complete Notch Angle column.

For example, No notch = 0 or blank, as shown = 90

Other Settings

Number of press lines		Number divisible by 4 (default = 24)
Number of equal segments		Pattern can be full or broken into equal radial segments (default = 1).

Join Options (Tick one):

	One seam - Staggered inside and outside of bend.		One seam - Seam on INSIDE of bend.
	One seam - Seam on same side of bend bend.		One seam - Seam on **OUTSIDE** of bend.
	One seam - Staggered on sides of bend.		
	Two seams - on **both** sides of bend.		Two seams - Seam on **inside** and **outside** of bend.

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